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Metal Handbook

Sheet Metal Handbook

Author Trenton
McGee, 4x4
suspension expert
and host of
Outdoor Channels
Off-Road
Adventures,
explains 4x4
suspension

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systems in an easy-to-understand manner. He gets specific on types of suspensions available from all the major manufacturers including Jeep, Toyota, Ford, Chevy, and Dodge. He goes into a great level of

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detail on every
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metalworker Ed Barr as he walks you through the ins and outs of planning a sheet metal project, acquiring the necessary tools and resources, doing the work, and adding the perfect finishing touches for a

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seamless final product. From his workshop at McPherson College—home of the only genuine sheet metal fabrication education program in the country—Barr not only demonstrates how the latest

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tools and products work, but also explains why sheet metal reacts the way it does to a wide variety of processes. He includes clear directions for using power and pneumatic hammers and the English wheel, as

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well as describing specific skills like hand-forming techniques, buck building, louver punching, edge finishing, and more. Readers will learn how to form door seams and to make fenders, hoods, and other body

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parts; they ' ll also learn how to put various finishes on metal through engine turning, metal chasing, and laser processing. This is truly the most detailed enthusiast-focused sheet metal how-to book on the market:

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implementation. The first Schuler "Metal Forming Handbook" was published in 1930. The last edition of 1966, already revised four times, was translated into a number of languages, and met with resounding approval around the globe. Over the last 30 years, the field of forming

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processes are receiving greater attention and are more widely applied by the metalworking industries because of the savings in cost and material. This book compiles the proven theories and operations tested in industrial applications. Focus is on the non-chip-producing machine tools that shape metals

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by shearing, pressing and forming. New materials and advances in tooling are discussed, as well as the need for applied science in optimizing the operations for sheet metal fabrication processes. Examples of each of these forming processes are given, and the text also describes the

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mechanics of each process so that a logical decision can be made concerning the best operation for a specific result. The volume is divided into five sections each consisting of a series of chapters. The major sections cover fabricating presses, stamping and forming operations, plastics for tooling,

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widths, establish precise bend deductions, and other aspects of press brake operation. It focuses on the machines, the procedures, the mathematics, the tools, and the safe procedures necessary to run an efficient press brake operation. Readers learn how to apply this knowledge to shop floor

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aspects. Features sections on product design considerations, which present guidelines on design for manufacturing in many of the chapters. Offers practical, understandable explanations, even for complex processes. Includes text entries that are coded as in an outline, with these

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drawing processes; other sheet metal forming process (stretch forming, spinning, rubber forming, and superplastic forming and diffusion bonding). Provides a useful die classification with 15 illustrations and description; presses for sheet metalworking; and high energy-rate

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electrochemical grinding); thermal energy processes (electric discharge processes, laser beam machining, electron beam machining); and chemical processes (chemical milling).

Sheet Metal

Technology is written in Dave's unique style with the beginner or vocational student in

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mind as he demonstrates how a product idea is conceived, developed and then produced by a single craftsman with basic tools. Subjects covered are safety in the shop, use of tools, layout and pattern development, various ways of forming and joining metal along with edging methods,

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hardwood. The final chapter opens with a mass production operation set up to demonstrate the efficiency and economy of modern industrial technology. Then further projects are progressively introduced as skill is acquired. Such projects as a dustpan for the shop, a handy tool tote

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tray as well as plans for single and double hinge tool boxes. By this time you are an advanced student and ready to construct the unique portable charcoal grill and the impressive three drawer tool chest from the plans provided. Dave Gingery brings it all within your grasp and you will be amazed at what can be

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take you as far as your interests reach. Barr demystifies this seemingly black art with information on tools and basic skills and 14 customizable projects, fully illustrated with step-by-step color photography. First, you'll learn how to assemble your ideal toolkit, as well as how to build a power

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hammer and an English wheel. In the process, Barr will help you make informed choices based on available space and budget. Once you're all set up, he addresses the concepts of shape and form. The projects are presented in a way that you can easily apply them to their own vehicles, whatever they

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built earlier; then move on to building a Model T speedster body and an Indy car, and later a challenging '34 Plymouth fender. The book even includes common "goofs" and how to avoid and, if necessary, correct them. Written in an engaging and approachable style, Sheet Metal Shaping

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